



AkzoNobel

**AkzoNobel &
Wind Energy
Delft May 2022**

Uwe Pinzer
Senior Global Sales Manager
Akzo Nobel Wind Power



Cell phone: +49 (0) 171 214 5781

Mail: uwe.pinzer@akzonobel.com

Product Life Time Prediction Material CYCLE MANAGEMENT (PLTP)

PLTP refers to the handling of a good as it moves through the typical stages of its product life: development and introduction, growth, maturity/stability, and decline. This handling involves both the manufacturing of the good and the marketing of it.



AkzoNobels approach to sustainable business: People. Planet. Paint.

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People. Planet. Paint.
Our approach to sustainable business

People

How we treat our people, our suppliers
and inspire and empower communities

Planet

How we minimize our environmental
footprint

Paint

How we consistently innovate to supply
sustainable, impactful solutions

The six chapters of our People. Planet. Paint. story



**People and
communities**



**Reduced carbon
and energy**



**Reduced, reused and
recycled material use**



**Health and
well-being**



Less waste



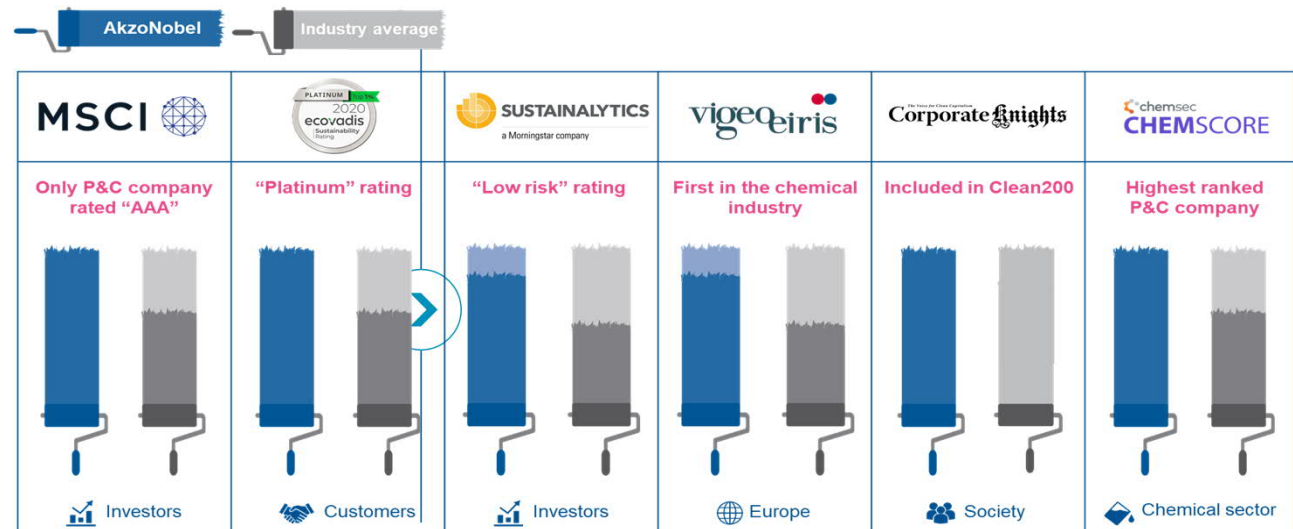
**Longer-lasting
performance**



Proud of our pioneering carbon reduction target to help tackle climate change

AkzoNobel

- First paints and coatings company announcing a carbon reduction target for the full value chain
- Our target is to reduce carbon emissions for the whole value chain by 50% by 2030***
- Our target is aligned with the Paris agreement, aiming to limit global warming to max 1.5°C above pre-industrial levels.



*baseline 2018

An aerial photograph of an offshore wind turbine with a yellow jacket and white nacelle, situated in the middle of a deep blue ocean under a clear sky. The image is partially overlaid with a large blue and purple geometric shape on the left side.

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**Innovative
Coating Solutions**

Doing more with less

Steel Towers On-/Offshore Efficient Technologies

- High-Solid Direct-to-Metal coatings
- 2 coat systems up to 25 years durability
- Coating engineering & services



Epoxy / PU Composite Wind Blades Innovative Systems for the future low Isocyanate and think green solution

- Relest® 2K PU Light Weight Putty
- Relest® 2K PU Waterborne RET Topcoat / Finish
- Relest® 2K PU Anti Ice Topcoat / Finish
- Relest® 2K PU RET Protect 2K putty
- Relest® 2K Leading Edge Protection



Less waste solution

Foundations Offshore Experience does matter

- Reduction of coating breakdown factor
- Customized project solutions
- 85 million m² protected by Interzone series



Drone solution full system approach

- Steel tower on – off shore repair
- Blade LEP Repair on - off shore – film thickness control
- Inspection and other solution
- Track recording and life time prediction



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Subsea solutions utilised to protect for monopiles, jackets, transition pieces, spar and semi-sub assets

Our systems are used to provide long life to first maintenance on assets in atmospheric conditions such as substations, towers and blades.

Glass Flake range available to lengthen service life performance > 25 years

- Interzone® 954GF
- Interzone® 1000

The Akzo Nobel technical process optimization will help to achieve a longer customer warranty.

Track Record of over 2,500 offshore wind foundations to date

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First Offshore Wind application on the Beatrice Demonstrator project in 2006



Our products are used to protect a number of floating offshore wind assets, including Fukushima and Hywind Scotland

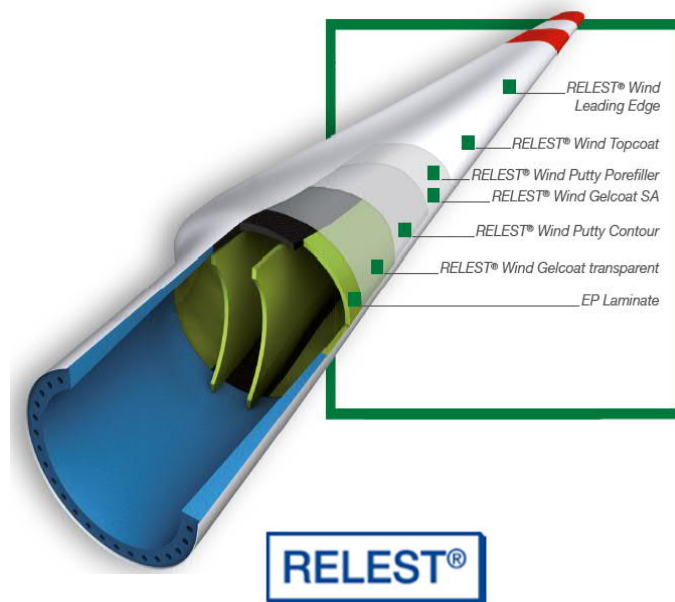
Protecting Saint-Nazaire, the first commercial offshore wind farm installed in French waters.



Protecting the Worlds largest offshore wind farm – Hornsea



Wind Blade Products



AWLGRIP

International

AkzoNobel



- Over 20 years experience in Wind Energy Coatings
- Relest Products since 2016 part of Akzo Nobel
- Under RD&I process
 - new special WB RET performance Topcoat
 - new LEP material (no cartridge necessary)
 - Putty Protect, with longer RET stability (on - and off shore)
- Under application development
 - Achieving a perfect LEP repair surface prior to LEP coating
 - simple and easy material application process
 - LEP spray application with film thickness control

New WB Topcoat

7 RELEST® Wind WB Topcoat LI

- We have introduced a new WB topcoat
- RELEST® Wind WB Topcoat LI
- Comparable performance to the current WB topcoat HB
- **8:1 mixing ratio, saves consumption of hardener**
 - Improved HSE profile
 - Transport improvement of dangerous goods, warehouse
 - Sustainable solution – less isocyanate and more water
 - Water dilution possible, no additional thinner needed.
 - Easy clean with water- Less VOC emission!
 - Neutral smell
 - ~ -6% Hardener Volume needed!
- **Fast Drying and fast Recoating Interval**
- Comfortable potlife
- **Roller application and good pinhole closing**
- Good levelling / smooth surface
- No mapping of putty areas
- High opacity already with thin layers



Reduced carbon and energy

Blade Repair System

Repair system for the Leading Edge on Rotorblades in the field

RELEST® Wind Blade Repair
Leading Edge Repair System

RELEST® WIND PUTTY CONTOUR Cartridge
RELEST® WIND POREFILLER Cartridge
RELEST® WIND Adhesion Promoter
RELEST® WIND LEP ETU Cartridge



RELEST® Wind Blade Repair
Topcoat Repair System

RELEST® WIND PUTTY CONTOUR Cartridge
RELEST® WIND POREFILLER Cartridge
RELEST® WIND HS Topcoat



Online Training
and
Work Instructions
Available!

	RELEST® Wind Putty Contour Cartridge	RELEST® Wind Porefiller Cartridge	RELEST® Wind Adhesion Promoter	RELEST® Wind LEP ETU Cartridge
Solid Content by volume	app. 98 %	app. 99 %	app. 26 %	app. 99,6 %
VOC	app. 68 g / l	app. 29 g / l	app. 648 g / l	app. 14 g / l
Application method	Metal filler knife	Metal filler knife, Roller, Brush	Roller, Brush	Roller, Brush
Mixing ratio	2 : 1	2 : 1	2 : 1	1 : 1



Material for the future under RD&I process **AkzoNobel**

<u>Material</u>	<u>Basic</u>	<u>Advance</u>	<u>Premium</u>	<u>foil concept</u>	<u>Remark</u>
Putty Contour Cartridge	X	X	-	-	applicable by Drone
Putty Protect	-	-	X	X	applicable by Drone
Porefiller Cartridge	(X)	(X)	(X)	-	if necessary
Topcoat HS	2-3 X	-	(1 X)	-	applicable by Drone
Topcoat UHS	-	2-3 X	-	-	usable for OEM, off shore or as LEP solution
<i>With Accelerator and special packaging</i>					
LEP-ETU Cartridge	-	-	1-2 X	-	applicable by Drone
<i>Roller, Brush, Spatula Application</i>					
LEP- New	-	-	1-2 X	-	applicable by Drone
Edge Protect	-	-	-	X	applicable by Drone
Foil-System	-	-	-	X	

