# Digital Twin / Dashboard/ Despatch – WP2

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## **Project Goals:**

## The main goal of this project is to develop a resident drone-crawler system that can perform blade inspections based on the damage prognosis by the digital twin

- Evaluate the suitability and performance of different blade mounted sensor types to detect different types of damage; Successfully install and test innovative blade mounted sensors able to detect damages and give indication on damage location and severity.
- 2. Build and test a functional prototype drone/crawler system (integrated with an ultrasonic sensor )with its supporting base station and residency equipment;
- 3. Create a fit for purpose digital twin model of the blade types which are equipped with sensors; Successfully assess damage severity by combining digital twin information with inspection data to support O&M decision making.
- 4. Successfully test the blade mounted sensor system automated operation, acquisition and transfer of inspection data, and post processing, in a realistic environment;
- 5. Successfully test the drone/crawler system automated operation, acquisition and transfer of inspection data, and post processing, in a realistic environment;
- 6. Develop a dispatch strategy to support day to day automated drone inspection operations.
- 7. Develop an O&M cost model and Asset Management strategy with blade inspection performed by the drone/crawler system.





## Goals of WP2:

- 1. Development of a database environment that acquires data from the blade mounted sensors, SCADA data from the turbine.
- Development of a <u>digital twin of the blade</u> to assess the severity of the detected damage thus enabling faster informed decision making.
- Development of a <u>visualization dashboard</u>
- 4. Extending <u>UWiSE Despatch tool</u> to enable day-to day scheduling of inspection activities using resident drones and evaluation of various despatch scenarios.
- 5. Development of O&M strategies for blade inspections using resident drone/ crawler system and business case evaluations using UWiSE O&M Planner.



WP2

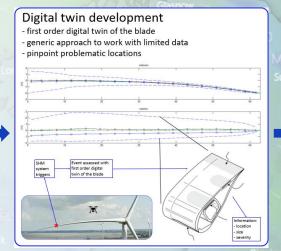
# **Storyline of WP2**

#### **DATABASE**

| WTG01   |                        |                    |
|---------|------------------------|--------------------|
|         | Signal                 | Data type          |
| Mistras | Alarm History          | Event-level        |
|         | AslTrends              | Interval - 30min   |
|         | Grades                 | Interval - 7 days  |
|         | Hit data               | Event-level        |
|         | TDD data               | Interval - 1 sec   |
| SCADA   | Statistics             | Interval - 5min    |
|         | High resolution        | Interval - ~10 sec |
| DEHN    | Alarm Meta data        | Event-level        |
|         | Raw data (downsampled) | Event-level        |
|         | Raw data               | File               |
| Tarucca | Raw accelerometer data | High frequency     |
|         | Daily Statisticals     | Interval - 1 day   |

Collection of data from sensors and SCADA in the database

#### **DIGITAL TWIN**



#### **DASHBOARD**



The operator will use the dashboard as the initial entry point to decide whether to deploy the drone for inspection.

DRONE INSPECTION

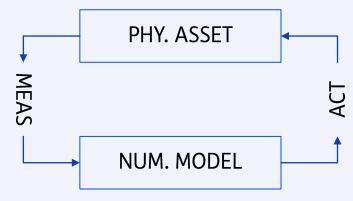


The operator can schedule the drones for inspection of WTs using Despatch

innovation for life

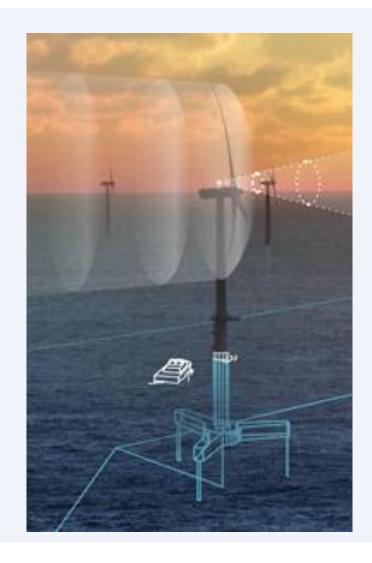
## **Digital twin**

What is digital twinning?



Digital twinning the dynamic behaviour of wind turbines is not trivial:

- Complex dynamics (large rotations, large deflections, advanced composite material structures)
- Unknown excitation (wind, waves)
- Nonlinear system with different modes of operation (partial load, full load, idling etc.)





## Digital twin in WP2

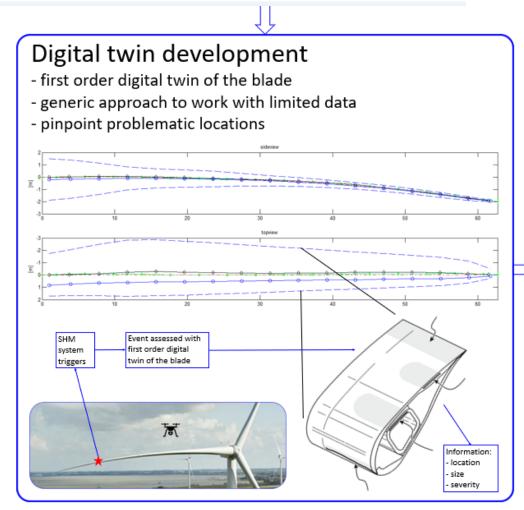
#### From measurements to information

#### Goal:

- Provide more information on the blade health, while reducing the amount of instrumentation.
- Support operators with targeting drone inspections towards the "region of interest".

#### Method:

- Input from measurements ('data acquisition and storage')
  - SCADA, SHM instrumentation
- Output to dashboard ('data processing and visualisation')
  - State of the blade
  - Time traces of selected events
  - Output of the DT -> a heat map indicating stress levels

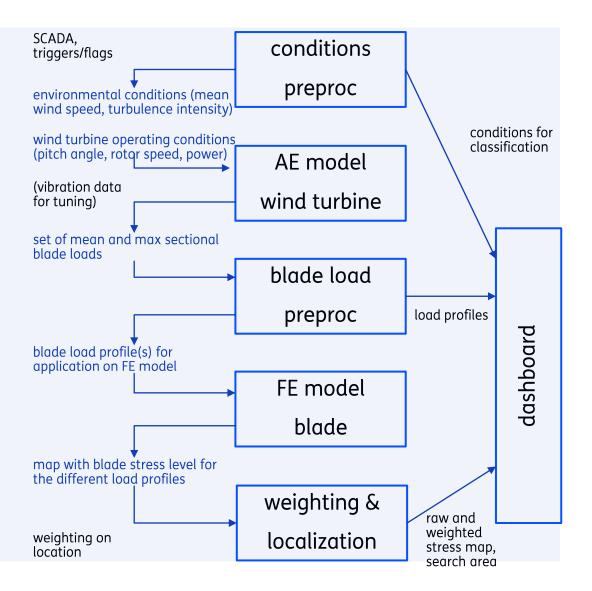




## **Digital twin**

#### Building blocks:

- Conditions preprocessor
  - Load data and derive conditions for model run
- Aeroelastic wind turbine model
  - Calculate mean and variation of blade loads
- Blade load preprocessor
  - Derive blade load distribution
- Structural blade model
  - Calculate blade stress map
- Postprocessor weighting & localization
  - Process stress map with area weighting to localize most likely area to inspect
- (Dashboard)

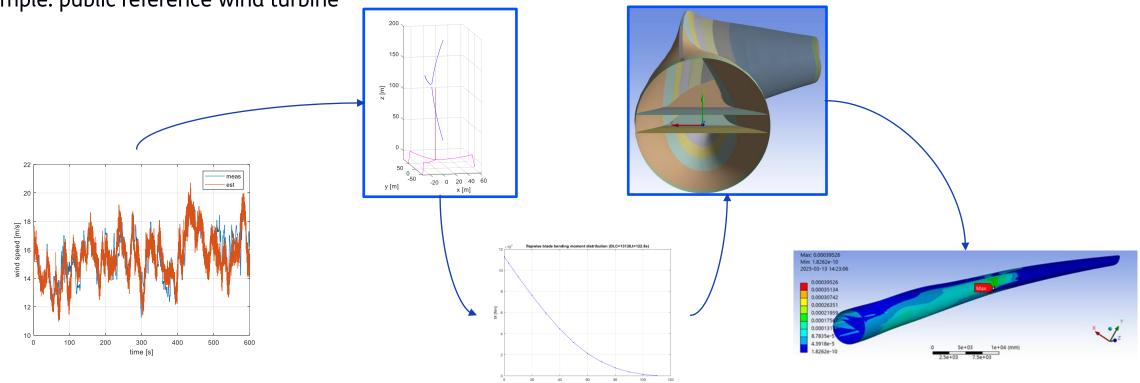




# DT approach (2)

Toolchain: measurements  $\rightarrow$  AE  $\rightarrow$  FE  $\rightarrow$  dashboard

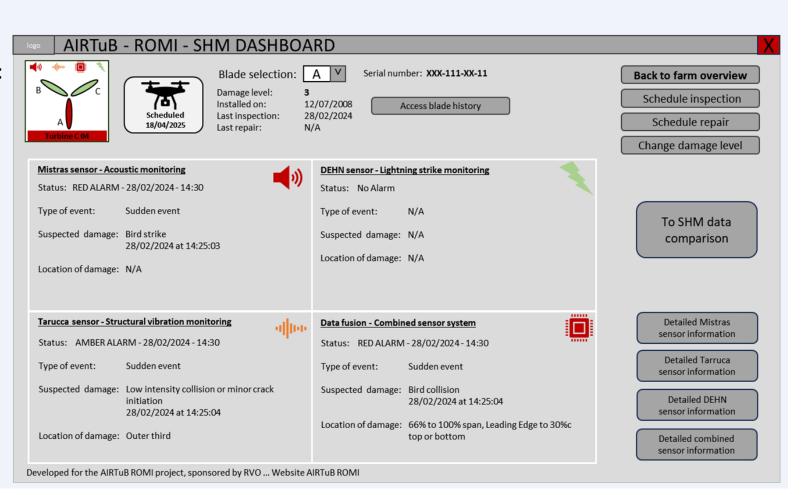
Example: public reference wind turbine



### **Dashboard**

Decision support dashboard with:

- Wind farm overview
- Individual asset status
- Measurements, flags and metadata from the different SHM instruments
- Output of the DT

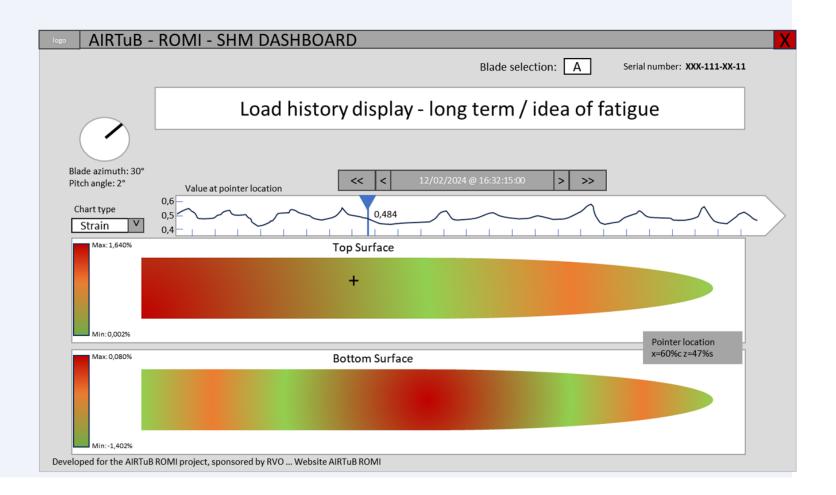




## **Dashboard**

Combined overview to support operator with selection of inspection area, using layers with:

- Previous inspection report
- Output of the SHM instruments
- Output of the DT
- Drone and sensor specs





## **Despatch**

UWiSE Despatch helps the user **find the optimal schedule of daily maintenance activities** on offshore wind farms

#### **INPUTS:**

- Work order list
- Weather forecasts
- Objective
- Assets description

#### **CONSTRAINTS:**

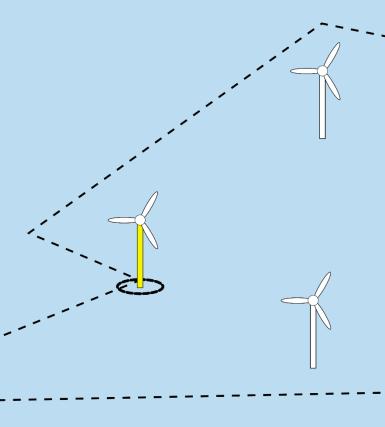
- Access limits
- Transfer limits
- Safety restrictions
- Technician skills, shifts, availability
- etc...

#### **OUTPUTS:**

- Automatically generated plans
- Evaluated transfer plans (KPIs)
- Gantt charts

The **minimization objective** can be total cost, wind farm downtime, greenhouse gas emission, etc.

Despatch automatically creates a list of candidates according to the objective set by the user based on the genetic algorithm





## **Despatch**

In AIRTUB-RoMI, we look into the scenario where a swarm of Airtub drones inspect multiple wind turbines in a farm, and given a certain optimization objective to investigate what the optimal scheduling for the drone swarm inspection is.

